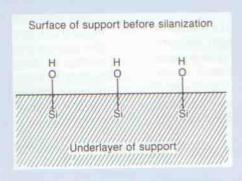
Uniport®-HP High Performance Silanized Support

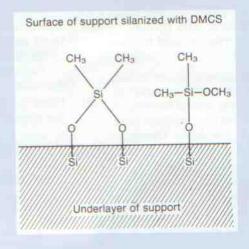
Now that high sensitivity detectors for gas chromatography like FID, FPD, ECD and PID have become so commonplace, high precision in trace analysis is coming to be required. At the same time, analytical procedures are imporving, and the range of substances which can be analyzed is widening to include high boiling compounds, highly polar compounds and compounds that decompose easily. When these compounds are analyzed by gas chromatography, they have to be eluted quickly, and it is therefore necessary to use a packing with a low liquid phase load of about 1-5%. Reducing the amount of liquid phase, however, is almost certain to increase adsorption on the support and increase its tendency to decompose the sample, mainly due to the presence of metal oxides in the support and silanol groups on its surface. These two factors can be nullified by acid treatment to remove the metal oxides, followed by silanization.

Silanization is a process whereby the silanol groups on the surface of the support are substituted by inactive alkylsilyl groups. Various methods of doing this exist, but pre-treatment and post-treatment are also important. In one method, for example, toluene solvent is used; in another, the vapor of

the silanizing agent is used. There are many pre-treatment and post-treatment problems, e.g. removal of fines¹⁾, acid washing²⁾, and removing the hydrogen chloride which is a by-product of silanization, and if these conditions are not optimized, a good silanized support will not be obtained. GL Sciences has overcome these problems to bring you the best silanized support possible — Uniport HP.

Uniport-HP is a support which has been deactivated to the ultimate limit. Use it for analyses requiring a high no. of theoretical plates, symmetrical peaks, and freedom from sample adsorption or decomposition.





The Silanization Process

Acid washing is an essential part of the silanization process, and was so far carried out by a variety of techniques ranging from immersion of the support in dilute or concentrated hydrochloric acid to heating under reflux with acid (References 2, 3, and 4). Since Uniport

HP has been thoroughly acid washed, it has excellent properties as a silanized material. Silanization is usually carried out by refluxing or leaving to stand with a 5% solution of DMCS in toluene or benzene (References 1, 4); however, there is no actual basis for using a 5% concentration, and some references (5) recommend 0.1%.

Good silanization

CH₃ Si-Cl + Poor silanization

CH₃ Treatment

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Water is one factor that interferes with satisfactory silanization, and it is therefore excluded completely from the whole system when Uniport HP is treated. If HMDS (References 2, 4,6,7) or TMCS (References 2, 7) is used, water no longer has an effect, but these reagents suffer from the disadvantage that their reactivity is very low.

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- 5) Holmes, W.L. and E.Stack, Biochim Biophys. Acta, 56 163 (1962)
 6) Perrett, R.H. and J.H. Purnell, J. Chroma-
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 7) Purnell, J.H., Gas Chromatogrpahy, P237 John Willey & sons, (1962)

Examination of Intertness of Silanized Supports

Although conventional silanized supports have certain disadvantages, there has so far been no method of fairly evaluating their performance.

GL Sciences has however devised some methods which are easily carried out using a gas chromatograph and FID.

The butyl acetate test consists of subjecting the support to a mixture of methane and butyl acetate. Good supports give no separation, and this provides an indication of the degree of silanization.

The endrin test determines how much of the hydrogen chloride produced in the silanization has remained. Endrin decomposes completely in the presence of only several tens of ppm of HCl, and so this may be said to be a very suitable test.

N.B. GL Sciences gave a lecture on test methods for silanized supports at the 37th Spring Annual Meeting of the Japan Chemical Institute (See Abstracts of the Japan Chemical Institute 1, 3106, (1978).

Butyl Acetate Test (1. Methane, 2. Butyl Acetate)

Endrin Test (1.Dieldrin 2. Endrin 3. 4. Endrin Decomposition product)

Analysis of methyl esters of bile acids

- 1. Methyl lithocolate
- 2. Methyl deoxy cholate
- 3. Methyl chenodeoxy cholate
- 4. Methyl cholate

Butyl Acetate Test

- A 3 mm × 2 m glass column (on column method) is packed with a support which has not been coated with a liquid phase, and is attached to the gas chromatograph. Carrier gas (use nitrogen), air and hydrogen are then adjusted to suitable flowrates, and the FID switched on.
- (2) Column and injection temperatures are set to 150°C, and 5μL of methan are injected. Adjust flowrate such that methane is eluted in 2 min.
- (3) Inject 20μL of the head space gas in a bottle of butyl acetate, then compare the height of the peak with that of 5μL of methane. With a poorly silanized support butyl acetate sticks to the column, its peak is small, and it is eluted later due to tailing.
- (4) Inject the amount of butyl acetate head space gas which appears to be necessary to give a peak of the same height as 5 μL of methane.
- (5) Inject 5μL methane, together with the amount of butyl acetate head

space gas which appears to be necessary to give a peak of the same height as the methane.

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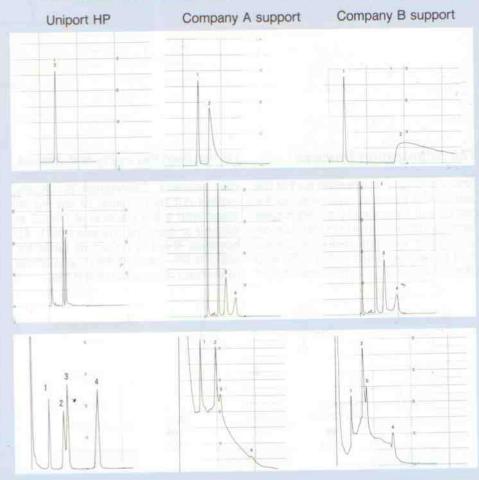
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(6) With good supports, the methane and butyl acetate are not separated. With poor supports, they are separated and exhibit tailing.

Endrin Test

- (1) The support is loaded with 2 wt% OV-17, packed into a 3 mm x 2 m glass column, and then conditioned at 320°C for 1-2 hours.
- (2) Column and injection temperatures are set to 270°C, and the FID is switched on. (Endrin analyses are carried out at 240°C or below actually).
- (3) Inject 0.4μL of a mixed solution of Dieldrin and Endrin (25 mg/mL of each in toluene), and adjust flowrate of carrier gas such that Dieldrin is eluted in 2 min.
- (4) Inject 0.4μL of test solution as in (3), and measure ratio of peak heithts of Endrin/Dieldrin. With supports containing hydrogen chloride, the peak due to Endrin is either very small, or decomposes completely to give 2 peaks.



Uniport®

Uniport supports were developed by the Research Division of GL Sciences. Unlike some supports of foreign manufacturer or other Japanese-made supports, only raw materials of the highest purity are used. They therefore have low reactivity to samples with little tailing, and permit stationary phase loads to be considerably reduced.

These all-round supports are ideal for samples liable to decompose, high boiling samples, and samples which easily cause tailing.

The Uniport Series of supports have different characteristics to enable you to choose the right one for your needs.

Uniport B

A diatomaceous earth prepared for gas chromatography. Surface metals have been carefully eliminated by a special process so as to give a support without any catalytic activity that is simple to use.

Uniport HP

Uniport HP which has been subjected to a special silanization. This is the most inert silanized support on the market today.

As hydrogen chloride generated in the silanization process has been completely eliminated, this support is ideal for ECD application.

Uniport HPS

Uniport HPS specially treated to make it suitable for weakly basic compounds and pesticides.

Uniport R

Ideal for the analysis of highly polar substances such as lower alcohols and amines. As this support deteriorates when kept at high temperature for long periods, it should not be used above 250°C.

Uniport C

Firebrick type support made from specially treated diatomaceous earth.

Uniport CS

Uniport C which has been especially silanized.

Uniport A

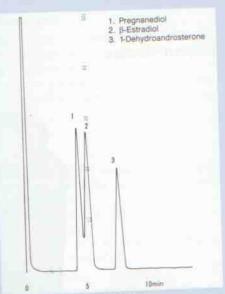
Diatomaceous support with weakly basic surface for neutral or weakly basic samples.

Uniport AB

Diatomaceous support with strongly basic surface for strongly basic samples such as amines.

Uniport S

Diatomaceous support with acidic surface for samples showing acidity or weak acidity such as cresol.



Silicone GV-17 2% Uniport HP 80/100 Glass 3mm I.D. x 2m 280°C N₂ 50mL/min. FID

Physical properties of Uniport

	Uni B	port
Density (g/mL) Free Fall Density (g/mL) Packing Density (g/mL) Pore Size (µm) Specific Surface Area (m²/g) Coating Range (%) Color	2.36 0.18 0.20 >5 1 1-25 White	2.15 0.38 0.47 <5 4 5–30 Pink

Chemical compostion of Uniport

THE INAL	Ur	Uniport			
	В	C			
CIO	90.0	89.2			
SiO ₂	3.6	4.1			
Al ₂ O ₃	1.4	1.5			
Fe ₂ O ₃		0.2			
TiO ₃	0.2				
CaO	0.4	0.5			
	0.5	0.5			
MgO Na ₂ O+K ₂ O	3.2	1.0			

Uniport® Series



Supports	Mesh	100r	nL	500n	nL	1L	
		Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
Uniport HP	60/80 80/100 100/120	1001-31306 1001-31308 1001-31310		1001-31356 1001-31358 1001-31360	*	1001-31376 1001-31378 1001-31380	
Jniport HPS	60/80 80/100 100/120	1001-31406 1001-31408 1001-31410		1001-31456 1001-31458 1001-31460		1001-31476 1001-31478 1001-31480	
Uniport R	60/80 80/100 100/120	1001-31006 1001-31008 1001-31010		1001-31056 1001-31058 1001-31060		1001-31076 1001-31078 1001-31080	
Uniport B	30/60 60/80 80/100 100/120	1001-31603 1001-31606 1001-31608 1001-31610		1001-31653 1001-31656 1001-31658 1001-31660		1001-31673 1001-31676 1001-31678 1001-31680	
Uniport C	30/60 60/80 80/100 100/120	1001-31103 1001-31106 1001-31108 1001-31110		1001-31153 1001-31156 1001-31158 1001-31160		1001-31173 1001-31176 1001-31178 1001-31180	,
Uniport CS	30/60 60/80 80/100 100/120	1001-31203 1001-31206 1001-31208 1001-31210		1001-31253 1001-31256 1001-31258 1001-31260		1001-31273 1001-31276 1001-31278 1001-31280	
Uniport A	60/80 80/100	1001-31706 1001-31708		1001-31756 1001-31758		1001-31776 1001-31778	*
Jniport AB	60/80 80/100	1001-31806 1001-31808		1001-31856 1001-31858		1001-31876 1001-31878	
Uniport S	60/80 80/100	1001-31906 1001-31908		1001-31956 1001-31958		1001-31976 1001-31978	

Flusin®

Supports

Flusin T

Flusin T6

Flusin GL Flusin GF Flusin CF

Flusin CF Flusin P

Support

Flusin T

Flusin T

Flusin F

Flusin I

Flusin

Flusin

Flusin

Flusin

Flusin

Flusin® Series

Supports	Туре	Packing Density (g/mL)	Max. Temp. (°C)
Flusin T	Screened Teflon®	0.52	150
Flusin T6	Screened Teflon®	0.58	200
Florin F	Crystal	1.37	400
Flusin F		1.50	400
Flusin GU	6 Glass Beads	1.50	400
Flusin GH	6 Silanized GU	0.27	250
Flusin CF	Diatomaceous coated with	U.E.	777
	fluoro-resin	0.00	250
Flusin CFS	Silanized CF	0.30	
Flusin P	Terephthalic Acid System	0.50	185

Features

Mechanical strength is comparatively tough so that its handling is easy.

Despite of high operating temperature, its mechanical strength is weak. Column loading/unloading need a practice

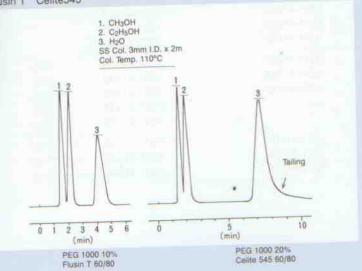
6 Smaller in surface area. Suitable for samples which are easily decomposed.

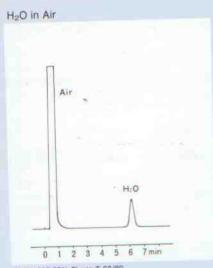
Larger in surface area. Used as an inert support.

An inert acid support. Suitable for analysis of free acid.

Comparts	Mesh	Cat. No.	Price (100mL)	Cat. No.	Price (500mL)	Max. Liquid Phase Loading (%)
Supports Flusin T	30/60 60/80 80/100 30/60	1001-32103 1001-32106 1001-32108 1001-32203				20%
Flusin T6						
Flusin F	30/60 60/80 80/100 100/150 30/60	1001-32403 1001-32406 1001-32408 1001-32410 1001-32503		1001-32453 1001-32456 1001-32458 1001-32460 1001-32553 1001-32556		1%
Flusin GH	60/80 80/100 30/60 60/80 80/100	1001-32506 1001-32508 1001-32603 1001-32606 1001-32608		1001-32558 1001-32653 1001-32656 1001-32658		
Flusin CFS	60/80 80/100 60/80 80/100	1001-32706 1001-32708 1001-32806 1001-32808		1001-32756 1001-32758 1001-32856 1001-32858		20%
Flusin P	30/60 60/80	1001-32303 1001-32306		1001-32353 1001-32356		10%







PEG 1500 20% Flusin T 60/80 SS 3mm I.D. × 2m 100°C He 50mL/min

Celite® 545

Celite is the trade name of the Manville Co. for a diatomaceous earth.

In Celite 545, a small amount of flux This is a white support with a packing (Na₂CO₃) has been added to this diatomaceous earth and the product calci-

nated. It is then improved by various treatments so as to give a support of wide, general applicability.

density of 0.28 g/mL and surface area 0.56 m²/mL.

Chemical Composition of Celite (%)

SiO₂ Al₂O₃ Fe₂O₃ CaO MgO 89-90.5 4-5.5 1.4-1.6 0.4-0.7 0.5-0.6

Supports	Mesh	Cat. No.	Price (100 mL)	Cat. No.	Price (500 mL)	Cat. No.	Price (1 L)
Celite 545	30/60	1001-34103		1001-34153		1001-34173	1100 (1 1)
(heat treated)	60/80	1001-34106		1001-34156		1001-34176	
	80/100	1001-34108		1001-34158		1001-34178	
	100/120	1001-34110		1001-34160		1001-34180	
Celite 545 SK	30/60	1001-34203		1001-34253		1001-34273	
(acid washed)	60/80	1001-34206		1001-34256		1001-34276	
	80/100	1001-34208		1001-34258		1001-34278	
	100/120	1001-34210		1001-34260		001-34280	
Celite 545 SK DMCS	30/60	1001-34303		1001-34353		1001-34373	
DMCS-silanized)	60/80	1001-34306		1001-34356		1001-34376	
	80/100	1001-34308		1001-34358		1001-34378	
	100/120	1001-34310		1001-34360		1001-34380	
Celite 545 SK HMDS	30/60	1001-34403		1001-34453		1001-34473	
(HMDS-silanized)	60/80	1001-34406		1001-34456		1001-34476	
	80/100	1001-34408		1001-34458		1001-34478	
	100/120	1001-34410		1001-34460		1001-34480	

Gas Chrom®

Support	Туре	Mesh	Cat. No.	Price (100 mL)	Cat. No.	Price (1/2 lb)
Gas Chrom A	Acid washed	60/80	1001-41106		1001-41136	
		80/100	1001-41108		1001-41138	
		100/120	1001-41110		1001-41140	
Gas Chrom P	Acid washed, Base washed	60/80	1001-41206		1001-41236	
		80/100	1001-41208		1001-41238	
		100/120	1001-41210		1001-41240	
Gas Chrom Z	Acid washed, DMCS treated	60/80	1001-41306		1001-41336	- A 1
		80/100	1001-41308		1001-41338	
		100/120	1001-41310		1001-41340	
Gas Chrom RZ Acid	Acid washed, DMCS treated	45/60	1001-41604		1001-41634	
		60/80	1001-41606		1001-41636	
		80/100	1001-41608		1001-41638	
Gas Chrom Q	Acid washed, Base washed	60/80	1001-41406		1001-41436	/50g
	Silane treated	80/100	1001-41408		1001-41438	/50g
		100/120	1001-41410		1001-41440	/50g
		120/140		-	1001-41412	/50g
		230/270	_	_	1001-41473	/50g
Gas Chrom QII	Acid washed, DMCS treated	60/80	1001-41506		1001-41536	/50g
		80/100	1001-41508		1001-41538	/50g
		100/120	1001-41510		1001-41540	/50g